

# High Level Monitor for Holding tanks

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# Description

The Green Turtle Holding Tank High Level Monitor is designed for use in liquid waste holding tanks. The level contains no moving parts, eliminating maintenance due to mechanical malfunction.

An ultrasonic level switch is mounted into a threaded pipe which is suspended from the accessway of the holding tank, typically, within a bracket fitting at a factory preset. Wetted parts are PP or PFA with cable rated NEMA 6 or IP68. Other materials are available for the wetted parts to suit the chemical composition of the wastewater.

The probe switch is wired back to a remote relay controller which is equipped with a built-in intrinsic safety barrier and LED indicators for sensor, relay and power status as well as an invert switch. A signal can be relayed to a Building Automation System by connecting the BAS in series between the controller and panel.

From the controller, the signal is received by the remote monitor panel. The panel electronics are enclosed with a NEMA 4X polycarbonate enclosure which features an adjustable sound level horn, and LED lights indicating power, fault condition and past fault condition. Test and acknowledge buttons control the monitor indicators.

# Operation

When used as a high level monitor, the probe will be positioned at a dry location near the top of the tank or at an elevation specified by the purchaser. As waste water enters the holding tank, the level rises and eventually reaches the probe where it will complete the contact between the forks of the probe and trigger the warning sound and the orange and red LED lights at the panel.

The maintenance operator can acknowledge the signal to silence the horn and clear the orange LED light. The red LED light will remain lit until the tank is pumped out or a fault condition has been corrected. Once the liquid level is below the probe, the red LED light will clear and the horn will silence if it has not been acknowledged.

Waste
Holding Tank
High Level
Switch

# **Applications**

- Oil Reservoirs
- Holding Tanks
- Interstitial Leak monitors

## Related Materials

- Wiring Diagram



Panel and



# **Specifications**

## **Remote Panel**

Supply Voltage: 120 VAC + 10%, -15%, 4.8 VA maximum

Indicators: Red, green and yellow solid state LED's Audible Alarm: Field adjustable from 77 to 97 dB at 2ft.

Enclosure: Weather tight (NEMA 4X) polycarbonate (6.25h x 3.25w x 3.5d)

Sensor Voltage: D.C. version: 12 VDC, A.C. version: 12 VAC

Terminals: Size 6 pan head screws with captivated wire clamping plate

Temperature: -22° to 150°F ambient

Sensitivity, AC: 0-26K ohm maximum specific resistance
Listing: U.L. listed, Industrial Control Equipment (508)

Conduit Connection: 3/4" NPT, PVC Material

#### **Features:**

The panel is designed to interface with a variety of switching inputs for critical alerting situations ranging from critical equipment shutdown to breach of security. This solid state panel offers many features not commonly found in controls of this type including:

- Interface with virtually any non-powered contact including conductive probes, mercury tilt or reed switch floats
- Adjustable sound levels
- Caution light to warn when a fault condition has occurred and cleared itself
- Long life, highly visible red, green and yellow LED fault and normal operation indicators
- Low voltage sensing circuit for ease of wiring
- Small footprint design
- Easy to reach screw type wiring terminals for secure connection and easy installation
- Options for either normal open or normally closed contacts

Caution: The panel and remote switch must be located in a non-hazardous area.

C: -40°

## **High or Low Relay Controller**

Supply Voltage: 120 VAC (240 VAC), 50-60 Hz Fail safety:

Consumption: 5 Watts Sensor inputs: (1) Sensors Sensor supply: 13.5 VDC @27 mA High and Low alarm Configuration: Relay types: (1) SPDT

Relay rating: 250 VAC, 10A, 1/2 hp. Relay mode: Selectable NO or NC

Relay latch: ON or OFF Time delay: 0-60 seconds

LED indication: Sensor, relay, and power status

Power fail-safe F: -40° to 158°

Temperature range: to 70°

Enclosure rating: 35 mm DIN (EN 50 022)

Enclosure material: Polypropylene, U.L. 94VO

CSA approval: Class I, Groups A, B, C, and D; Class II, Groups E, F, and G;

Class III

CSA entity parameter: Voc = 17.47 VDC

Isc = 0.4597 A $Ca = 0.494 \, \mu F$ La = 0.119 mH

## **Features**

Pressure range:

Sensor rating:

Remote relay controller with one sensor input and one relay output

Built-in intrinsic safety barrier for use with hazardous applications

Fail-safe design for direct actuation of pumps, valves and alarms

PP enclosure mounts on 35mm DIN rail or panel installation

LED indicators for sensor, relay and power status

Adjustable 0-60 second time delay dampens out relay chatter

Invert switch provides simple NO or NC relay operation

## **High or Low Level Switch**

+/- 1 mm in water Accuracy: Mounting gasket: Viton (3/4")

Repeatability: +/- .5 mm in water 50 ft. (15 m), 4conductor # 22 AWG Cable type:

Supply voltage: 12-36 VDC (shielded) PP jacket Consumption: Relay rating: 25 mA Class I, Groups A, B, C, and D; CSA approval:

Class II, Groups E, F, and G; FET: 5mA (dry), 19 mA (wet) 60 VDC/VAC @ 1A

Relay rating: Class III Selectable NO or NC Vmax = 32 VSwitch output: CSA entity parameters: F: -40° to 194° Imax = 30 mATemperature range:

C: -40° to 90°  $Ci = 0 \mu F$ 150 psi (10 bar) @ 25°C.,  $Li = 0 \mu H$ derated @ 1.667 psi (.113 bar) CSA certificate: LR 79326

per °C. CE compliance: EN 50082-2 immunity

Above 25° C. EN 55011 emission Sensor material: PP EN 61010-1 safety **NEMA 6 (IP68)** Classification Intrinsically Safe Mountina threads: 34" NPT

## **LEVEL MONITOR**

### **INSTALLATION:**

**Note:** High level monitors are sensitive instruments and all care is taken to ensure the parts are shipped without damage. Please examine the instrument for possible shipping damage. **IMPORTANT:** If for any reason it is determined that parts need to be returned to the factory, please notify a Green Turtle Representative prior to shipment for a return authorization number. Install the electronics in accordance with local electrical code and industry standards.

- 1. Consult the instructions included in the boxes of each component for detailed product information and installation details. Save these together with this manual for the owner's equipment manuals. The following is a brief summary of installation procedures.
- 2. Determine length of cable required between level probe and controller. 50 ft. of cable is provided, this may be extended up to 1000 ft. (300 m) using insulated, 14 16 gauge shielded MTW or THHN cable. Allow enough slack to provide for maintenance of the probe.
- 3. Lift the PVC sensor pipe out of the bracket in the tank accessway. Feed the probe sensor wire through the sensor pipe from the threaded end and thread the sensor into it. Place the sensor pipe back into the bracket. The sensor forks should now be suspended, with the wire protruding from the top of the pipe assembly. Make sure to configure the conduit and wiring to allow the sensor pipe to be lifted out and pulled to floor level for servicing.
- 4. Conduit the probe wire up the accessway, through the extension collar and above ground to the controller input as shown in the wiring diagram. Only the red, black and ground wires are used in this application.
- 5. The controller must be located in a non-hazardous dry location, preferably adjacent to the remote alarm panel.
- 6. Set the invert switch to the positive position.
- 7. Mount the control panel on a wall in a non-hazardous area.
- 8. Connect the controller to the panel as shown on the wiring diagram.

## **TESTING:**

With power supplied to the system, the following are nominal conditions:

LED	DRY	WET / TEST
Panel Alarm	Off	RED
Panel Power	GREEN	GREEN
Panel Caution	Off	ORANGE until acknowledged
Controller Power	GREEN	GREEN
Controller Input 1	GREEN	ORANGE (green if test only)
Controller Relay	RED	Off (red if test only)

Push the test button on the monitor panel. The Caution LED will light YELLOW and stay on until the Acknowledge button is pushed. Adjust the horn volume by rotating the black shutter.

To test the probe operation, immerse the forks of the probe in water.

#### MAINTENANCE:

Ensure that the monitor panel and controller indicators are at nominal conditions as shown in the above table when the tank is empty.

When the monitor sounds, press the acknowledge button to silence it, if desired. The ALARM light should remain red as a reminder. Call your liquid waste removal company for pump-out. When the tank has been pumped out, the ALARM light will go out.

If the monitor sounds and the probe is still in the dry, check the system for electrical faults. Power outages may also cause alarms.

To check the sensor probe condition, lift the sensor pipe out of the bracket. If debris is found on the probe forks, clean them carefully with a soft brush and detergent, being careful not to scratch the surfaces or break the forks.

