



GREASE AND OIL INTERCEPTOR THREADED HOLE FIELD REPAIR FOR COVER ATTACHMENT

Dimensional Data (inches and [mm]) are Subject to Manufacturing Tolerances and Change Without Notice

This kit provides the necessary threaded nut inserts and installation tools needed to repair damaged threads used to attach the cover to the interceptor.

The Kit Contains:

- Qty. (4) 5/16-18 Threaded Nut Inserts P.N. 67689-001
- Qty. (1) Nut Insert Setting Tool P.N. 67690-001
- Qty. (1) Setting Tool (Use instructions) In bag with tool

In addition you will need the following tools:

- 1/2" Capacity Electric Drill
- 17/32" Drill Bit
- 1/2" Box / Open End Wrench or Crescent Wrench
- 1/2" Box / Open End Wrench or Crescent Wrench

Installation Procedure

1. Using a phillips screwdriver remove the screws securing the cover to the interceptor and remove the cover.
2. Drill though each threaded hole in the interceptor body brackets using a 17/32" drill bit.
3. Check each side of the drilled holes to make sure there are no burrs. If there are burrs, use a file to remove.
4. Remove the (4) nut inserts, setting tool and tool instructions from their bags.
5. Review the setting tool instructions on how to use, which will be a general version of the following steps #6 through #11.
6. The threaded nut inserts have a flange and ribs on one end and a smooth diameter at the other end.
7. Thread the nut insert on to the tool so the flanged/ribbed end tightens up against the tools hex shaped body.
8. Push the nut insert down into the hole until it stops and the flange is touching the surface of the interceptor bracket.
9. Use a 9/16" box/open end wrench or crescent wrench to hold the tools hex shaped body.
10. Use a 1/2" box/open end wrench or crescent wrench to begin tightening the tool bolt and continue until it is fully tightened.
11. Unscrew the tool from the nut insert. The insert should now be tightly secured in the hole.
12. Proceed to remaining holes.

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