

SPECIFICATION DRAINAGE

Control-Flo Roof Drainage System



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THE ZURN "CONTROL-FLO CONCEPT"

Originally, Zurn introduced the scientifically-advanced "Control-Flo" drainage principle for dead-level roofs. Today, after thousands of successful applications in modern, large dead-level roof areas, Zurn engineers have adapted the comprehensive "Control-Flo" data to **sloped roof** areas.

WHAT IS "CONTROL-FLO"?

It is an advanced method of removing rain water off deadlevel or sloped roofs. As contrasted with conventional drainage practices, which attempt to drain off storm water as quickly as it falls on the roof's surface, "Control-Flo" drains the roof at a controlled rate. Excess water accumulates on the roof under controlled conditions...then drains off at a lower rate after a storm abates.

CUTS DRAINAGE COSTS

Fewer roof drains, smaller diameter piping, smaller sewer sizes, and lower installation costs are possible with a "Control-Flo" drainage system because roof areas are utilized as temporary storage reservoirs.

REDUCES PROBABILITY OF STORM DAMAGE

Lightens load on combination sewers by reducing rate of water drained from roof tops during severe storms thereby reducing probability of flooded sewers, and consequent backflow into basements and other low areas.

THANKS TO EXCLUSIVE ZURN "AQUA-WEIR" ACTION

Key to successful "Control-Flo" drainage is a unique scientifically-designed weir containing accurately calibrated notches with sides formed by parabolic curves which provide flow rates directly proportional to the head. Shape and size of notches are based on predetermined flow rates, and all factors involved in roof drainage to assure permanent regulation of drainage flow rates for specific geographic locations and rainfall intensities.

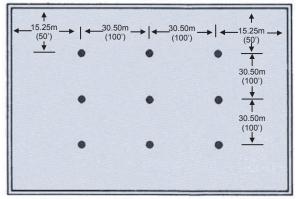


DEFINITION

DEAD LEVEL ROOFS

DIAGRAM "A"

A dead-level roof for purposes of applying the Zurn "Control-Flo" drainage principle is one which has been designed for zero slope across its entire surface. Measurements shown are for maximum distances.



(Plan View)



(Section View)

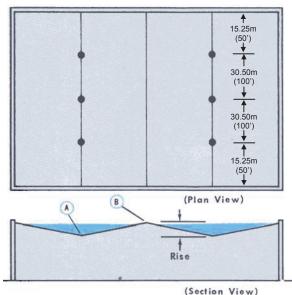
SLOPED ROOFS

DIAGRAM "B"

A sloped roof is one designed commonly with a shallow slope. The Zurn "Control-Flo" drainage system can be applied to any slope which results in a total rise up to 152mm (6").

The total rise of a roof as calculated for "Control-Flo" application is defined as the vertical increase in height in inches, from the low point or valley of a sloping roof (A) to the top of the sloping section (B). (Example: a roof that slopes 3mm (1/8") per foot having a 7.25m (24') span would have a rise of 7.25m x 3mm or 76mm (24' x 1/8" or 3")).

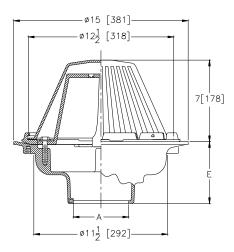
Measurements shown are for maximum distances.



Dimensions and other measurements given in metric and imperial forms.



SPECIFICATION DATA



ENGINEERING SPECIFICATION: ZURN Z-105 "Control-Flo" roof drain for dead -level or sloped roof construction, Dura-Coated cast iron body. "Control-Flo" weir shall be linear functioning with integral membrane flashing clamp/ gravel guard and Poly-Dome. All data shall be verified proportional to flow rates.

ROOF DESIGN RECOMMENDATIONS

Basic roofing design should incorporate protection that will prevent roof overloading by installing adequate overflow scuppers in parapet walls.

GENERAL INFORMATION

The "Control-Flo" roof drainage data is tabulated for four areas $(232.25m^2 (2500 \text{ sq. ft.}), 464.502m^2 (5000 \text{ sq. ft.}), 696.75m^2 (7500 \text{ sq. ft.}), 929m^2 (10,000 \text{ sq. ft.}) notch areas ratings) for each locality. For each notch area rating the maximum discharge in L.P.M. (G.P.M.) - draindown in hours, and maximum water depth at the drain in inches for a dead level roof — 51mm (2 inch) rise — 102mm (4 inch) rise and 152mm (6 inch) rise—are tabulated. The rise is the total change in elevation from the valley to the peak. Values for areas, rise or combination thereof other than those listed, can be arrived at by extrapolation. All data listed is based on the fifty-year return frequency storm. In other words the maximum conditions as listed will occur on the average of once every fifty years.$

NOTE: The tabulated "Control-Flo" data enables the individual engineer to select his own design limiting condition. The limiting condition can be draindown time, roof load factor, or maximum water depth at the drain. If draindown time is the limiting factor because of possible freezing conditions, it must be recognized that the maximum time listed will occur on the average of once every 50 years and would most likely be during a heavy summer thunder storm. Average winter draindown times would be much shorter in duration than those listed.

GENERAL RECOMMENDATIONS

On sloping roofs, we recommend a design depth referred to as an equivalent depth. An equivalent depth is the depth of water attained at the drains that results in the same roof stresses as those realized on a dead-level roof. In all cases this equivalent depth is almost equal to that attained by using the same notch area rating for the different rises to 152mm (6"). With the same depth of water at the drain the roof stresses will decrease with increasing total rise. Therefore, it would be possible to have a depth in excess of 152mm (6") at the drain on a sloping roof without exceeding stresses normally encountered in a 152mm (6") depth on a dead-level roof. However, it is recommended that scuppers be placed to limit the maximum water depth on any roof to 152mm (6") to prevent the overflow of the weirs on the drains and consequent overloading of drain piping. In the few cases where the data shows a flow rate in excess of 136 L.P.M. (30 G.P.M.) if all drains and drain lines are sized according to recommendations, and the one storm in fifty years occurs, the only consequence will be a brief flow through the scuppers or over-flow drains.

NOTE: An equivalent depth is that depth of water attained at the drains at the lowest line or valley of the roof with all other conditions such as notch area and rainfall intensity being equal. For Toronto, Ontario a notch area rating of 464.50m² (5,000 sq. ft.) results in a 74mm (2.9 inch) depth on a dead level roof for a 50-year storm. For the same notch area and conditions, equivalent depths for a 51mm (2"), 102mm (4") and 152mm (6") rise respectively on a sloped roof would be 86mm (3.4"), 104mm (4.1") and 124mm (4.9"). Roof stresses will be approximately equal in all cases.



The exclusive Zurn "Selecta-Drain" Chart (pages 8—11) tabulates selection data for 34 localities in Canada. Proper use of this chart constitutes your best assurance of sure, safe, economical application of Zurn "Control-Flo" systems for your specific geographical area. If the "Selecta-Drain Chart does not cover your specific design criteria, contact Zurn Industries Limited, Mississauga, Ontario, for additional data for your locality. Listed below is additional information pertinent to proper engineering of the "Control-Flo" system.

ROOF USED AS TEMPORARY RETENTION

The key to economical "Control-Flo" is the utilization of large roof areas to temporarily store the maximum amount of water without overloading average roofs or creating excessive draindown time during periods of heavy rainfall. The data shown in the "Selecta-Drain" Chart enables the engineer to select notch area ratings from 232.25 m² (2,500 ft.²) to 929m² (10,000 ft.²) and to accurately predict all other design factors such as maximum roof load, L.P.M. (G.P.M.) discharge, draindown time and water depth at the drain. Obviously, as design factors permit the notch area rating to increase the resulting money saved in being able to use small leaders and drain lines will also increase.

ROOF LOADING AND RUN-OFF RATES

The four values listed in the "Selecta-Drain" Chart for notch area ratings for different localities will normally span the range of good design. If areas per notch below 232.25m² (2,500 ft.²) are used considerable economy of the "Control-Flo" concept is being lost. The area per notch is limited to 929m² (10,000 ft.²) to keep the draindown time within reasonable limits. Extensive studies show that stresses due to water load on a sloping roof for any fixed set of conditions are very nearly the same as those on a dead-level roof. A sloping roof tends to concentrate more water in the valleys and increase the water depth at this point. The greater depth around the drain leads to a faster run-off rate, particularly a faster early run -off rate. As a result, the total volume of water stored on the roof is less, and the total load on the sloping roof is less. By using the same area on the sloping roof as on the dead-level roof the increase in roof stresses due to increased water depth in the valleys is offset by the decrease in the total load due to less water stored. The net result of the maximum roof stress is approximately the same for any single span rise and fixed set of conditions. A fixed set of conditions, would be the same notch area, the same frequency store, and the same locality.

SPECIAL CONSIDERATIONS FOR STRUCTURAL SAFETY: Normal practice of roof design is based on 18kg (40 lbs.) per 929 cm² (sq ft.). (Subject to local codes and by-laws.) Thus it is extremely important that design is in accordance with normal load factors so deflection will be slight enough in any bay to prevent progressive deflection which could cause water depths to load the roof beyond its design limits.

ADDITIONAL NOTCH RATINGS

The 'Selecta-Drain" Chart along with Tables I and II enables the engineer to select "Control-Flo" Drains and drain pipe sizes for most Canadian applications. These calculations are computed for a proportional flow weir that is sized to give a flow of 23 L.P.M. (5 G.P.M.) per inch of head. The 23 L.P.M. (5 G.P.M.) per inch of head notch opening is selected as the bases of design as it offers the most economical installation as applied to actual rainfall experienced in Canada.

Should you require design criteria for locations outside of Canada or for special project applications please contact Zurn Industries Limited, Mississauga, Ontario.

LEADER AND DRAIN PIPE SIZING

Since all data in the "Selecta-Drain" Chart is based on the 50-year-storm it is possible to exceed the water depth listed in these charts if a 100-year or 1000-year storm would occur. Therefore, for good design it is recommended that scuppers or other methods be used to limit water depth to the design depth and tables I and II be used to size the leaders and drain pipes. If the roof is capable of supporting more water than the design depth it is permissible to locate the scuppers or other overflow means at a height that will allow a greater water depth on the roof. However, in this case the leader and drain pipes should be sized to handle the higher flow rates possible based on a flow rate of 23 L.P.M. (5 G.P.M.) per inch of depth at the drain.

PROPER DRAIN LOCATION

The following good design practice is recommended for selecting the proper number of "Control-Flo" drains for a given area. **On dead-level roofs**, drains should be located no further than 15.25m (50 feet) from edge of roof and no further than 30.50m (100 feet) between drains. See diagram "A" page 2. **On sloping roofs**, drains should be located in the valleys at a distance no greater than 15.25m (50 feet) from each end of the valleys and no further than 30.50m (100 feet) between drains. See diagram "B" page 2. Compliance with these recommendations will assure good run off regardless of wind direction.

Saves Specification Time, Assures Proper Application



QUICK, EASY SELECTION

Using the "Selecta-Drain" Chart (pages 9-13) in combination with the steps and examples appearing below, should save you countless hours in engineering specification time. This vast compilation of data is related to the proper selection of drains for 34 cities. All cities in alphabetical order by province. If a specific city does not appear in the tabulation, chooses the city nearest your area and select the proper drain using these factors.

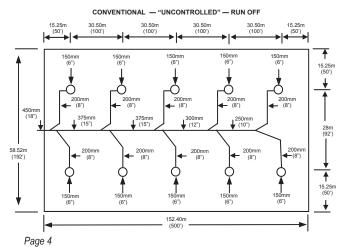
3 EASY STEPS...

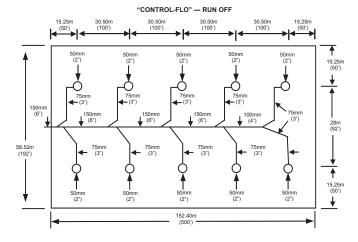
AND 3 TYPICAL EXAMPLES FOR APPLICATION OF SURE, SCIENTIFIC CONTROL OF DRAINAGE FROM DEAD-LEVEL AND SLOPING ROOFS WITH THE ZURN CONCEPT.

NOTE: Where roof area to be drained is adjacent to one or more vertical walls projecting above the roof, then a percentage of the of the wall(s) must be added to the roof area in determining total roof area to be drained.

	TORONTO, ONTARIO	DEAD-LEVEL ROOF	102mm (4 INCH) SLOPE	152mm (6 INCH) SLOPE
1	Determine total roof area or indi- vidual areas when roof is divided by expansion joints or peaks in the case of sloping roof.	Roof Area: 56.52m x 152.40m = 8918.40m ² (192ft x 500ft = 96,000 sq. ft.) (See Z105 layout bottom of this page.)	3 Individual Roof Areas: 19.50m x 152.40m = 2972.80m ² (64ft x 500ft = 32,000 sq. ft.) Valleys 152.40m (500ft) long 3 x 2972.80 = 8918.40m ² (3 x 32,000 = 96,000 sq. ft.)	2 Individual Roof Areas: 29.87m x 152.40m = 4552m ² (98ft x 500ft = 49,000 sq. ft.) Valleys 152.40m (500ft) long 2 x 4552 = 9104m ² (2 x 49,000 = 98,000 sq. ft.)
2	Divide roof area or individual areas by Zurn Notch Area Rating selected to obtain the total num- ber of notches required.	Zurn Notch Area Rating selected for Toronto = 464.50m ² (5,000 sq. ft.) from "Selecta-Drain Chart, page 11. Total Roof Area = 8918.40m ² (96,000 sq. ft.) Entire roof. 464.50m ² (5,000 sq. ft.) notch area = 19.2 notches—USE 20.	page 11. Total Roof Area = 2972.80m ² (32,000 sq. ft.) Each area.	Zurn Notch Area Rating selected for Toronto = $464.50m^2$ (5,000 sq. ft.) from "Selecta-Drain Chart, page 11. Total Roof Area = $4552m^2$ (49,000 sq. ft.) Each area. $464.50m^2$ (5,000 sq. ft.) notch area = 9.8 notches—USE 10 PER AREA.
3	Determine total number of drains required by not exceeding maxi- mum spacing dimensions in the preceding instructions. See Diagrams "A" or "B", page 2. Divide total number of notches required to determine the number of notches per drain. Note maximum water depth at drain and use this dimension to determine scupper height. Maximum scupper height to be used is 152mm (6"). Use this flow rate to size leaders and drain lines.	G.P.M.) per notch. Size leaders for 2 notch weirs for a flow rate of 66 L.P.M. (14.5 G.P.M.) 50 mm (two inch) pipe size leaders re- quired. Maximum water depth and scupper height is 74mm (2.9"). Requires 19 hours drain- down time maximum. For drain, vertical and horizontal pipe sizing data see Tables I and II on page 6 and 7.	located in the valleys 15.25m (50ft.) from each end with 3 in the middle at 30.50m (100ft.) spacings. Two drains on ends with two notches—3 drains in middle on notch each for a total of 7 notches. Maximum flow rate 93 L.P.M. (20.5 G.P.M.) per notch. Leader size 50mm (2") for single notch weirs—75mm (3") notch weirs. Maximum water depth and scupper height is 104mm (4.1"). Requires 11 hours draindown time maximum. For drain, vertical and horizontal pipe sizing data see Tables I and	**5 drains per area required located in the valleys 15.25m (50ft.) from each end with 3 in the middle at 30.50m (100ft.) spacing in the middle. 10 notches are required therefore all drains must have two notches. Flow rate is 111 L.P.M. (24.5 G.P.M.) per notch. Size all leaders for 2 notch weirs. 75mm (3") pipe size required. Maxi- mum water depth and scupper height is 124mm (4.9"). Requires 9 hours draindown time maximum. For drain, vertical and horizontal pipe sizing data see Tables I
	*See Diagram "A" page 2 for reco **See Diagram "B" page 2 for reco	mmended drain placement. mmended drain placement.	Il on page 6 and 7.	and II on page 6 and 7.









ROOF DRAINAGE DATA

The flow rate for any design condition can be easily read from the data contained on the following pages; the tabulations shown below (and on the opposite page) can be used to simplify selection of drain line sizes.

TABLE 1 - SUGGESTED RELATION OF DRAIN OUTLETAND VERTICAL LEADER SIZE TO ZURN CONTROL-FLOROOF DRAINS (BASED ON NATIONAL PLUMBING CODE ASA-A40.8 DATA ON VERTICAL LEADERS).

	Max. Flow pe	er Notch in L.F	P.M. (G.P.M.)
No. of Notches		Pipe Size	
in Drain	50mm (2")	75mm (3")	100mm (4")
1	136* (30*)		—
2	68 (15)	136* (30*)	—
3	45 (10)	136* (30*)	—
4	_	105 (23)	136* (30*)
5	_	82 (18)	136* (30*)
6	—	68 (15)	136* (30*)

*Maximum flow obtainable from 1 notch with 152mm (6") water depth at drain.

Table 1 should be used to select **vertical drain** leaders which at the same time establishes the drain outlet size. This table illustrates the minimum flow per notch in L.P.M. (G.P.M.) Since the Z-105 drain is available with a minimum of one and a maximum of six notches, calculations have already been a made and are listed in this table for any quantity of weir notch openings established in your design. It was determined ten drains with two notches each weir would be required in the Dead-Level Roof example on page 5. A 66 L.P.M. (14.5 G.P.M.) discharge per notch flow rate was also established.

Once this design criteria has been determined it will be the key to the proper selection of all drain outlet sizes, vertical and horizontal storm drain sizes in Table I and II. Enter the column "Number of Notches in Drain", Table I, read down the column to the figure 2 which indicates two notches in weir, then read across until you reach a figure equal to or closest figure in excess of 66 L.P.M. (14.5 G.P.M.) You will find fifteen in the column under 50mm (2") which represents the pipe size. Therefore all drain outlets and vertical leaders are 50mm (2") size.

Let us digress for a moment assuming a specific structure requires a total of six drains each containing a weir with a different number of notches. One with 1, one with 2, etc. Table 1 discloses the pipe size for one notch is 50mm (2"), two notch is 50mm (2"), three notch is 75mm (3"), four notch is 75mm (3"), five notch is 75mm (3") and six notch is 75mm (3") as they all equal or closely exceed the 66 L.P.M. (14.5 G.P.M.) design.

NOTE: Although pipe size calculations should be based on accumulated flow rate, local by-laws should be referred to for minimum pipe size requirements and roof drain spacing.

TABLE II should be used to select horizontal storm drain piping. Use the same flow rate 66 L.P.M. (14.5 G.P.M.) used to establish the vertical leaders to size the storm drainage system and main storm drain. Let us assume the ten drains each with two notch weirs were actually on the roof in two separate lines of five drains each and joined at a common point before leaving the building. Since Table II includes 3mm (1/8"), 6mm (1/4") and 13mm (1/2") per foot slope, let us use 6mm (1/4") as our basis for selection which will take us to the centre section. Starting with the first of five drains we enter the extreme left column in Table II and read down to the figure 2 since this drain has two notches in weir, read across horizontally and the size of first section of horizontal storm drain is 75mm (3") between 1st and 2nd drain, return to left hand column proceed reading down until you reach figure 4 then read across horizontally and the pipe size will be 100mm (4") between 2nd and 3rd drain, 100mm (4") between 3rd and 4th and 125mm (5") (if available) between 4th and 5th. If not available use 150mm (6"). (You may be tempted to use 100mm (4") since the capacity is close. We recommend you go to the larger size.) Pipe size leaving 5th drain would be 150mm (6"). The same sizing would hold true for the second line of five drains. Since both columns of five drains each are being joined together before leaving the building there will be total of twenty notches discharging into the main building storm sewer. Enter left hand column Table II, read down until you reach the figure twenty, then read across horizontally to the 6mm (1/4") per 305mm (1') slope column and you will see a 150mm (6") storm drain will handle the job adequately. The same procedure should be followed for sloped roof installations. The above method of sizing was done to better acquaint you with Table II and its use. The more economical and practical way of laying out and installing this same job is illustrated in the control-flo layout shown on bottom of page 5.

NOTE: Although pipe size calculations should be based on accumulated flow rates, local by-laws should be referred to for minimum pipe size requirements and roof drain spacing.

Select Proper Horizontal Storm Drain Piping



Table II — SUGGESTED RELATION OF HORIZONTAL STORM DRAIN SIZE TO ZURN CONTROL-FLO ROOF DRAINAGE

Total No. of	MAX. FLOW PER NOTCH IN L.P.M. (G.P.M.)								MAX. FLOW PER NOTCH IN L.P.M. (G.P.M.)							MAX. FLOW PER NOTCH IN L.P.M. (G.P.M.)						
Notches Discharging	:	Storm Dr	ain Size	3mm (1	/8") per 3	805mm (1') Slope		Storm Drain Size 6mm (1/4") per 305mm (1') Slope						Storm Drain Size 13mm (1/2") per 305mm (1') Slope							
to Storm Drain	75 (3")	100 (4")	125 (5")	150 (6")	200 (8")	250 (10")	300 (12")	375 (15")	75 (3")	100 (4")	125 (5")	150 (6")	200 (8")	250 (10")	300 (12")	75 (3")	100 (4")	125 (5")	150 (6")	200 (8")	250 (10")	300 (12")
1	136* (30*)	—	—	—	—	—	—	—	136* (30*)	-	—	—	—	—	—	136* (30*)	—	—	-	-	-	-
2	77 (17)	136* (30*)	_	_	-	_	_	_	109 (24)	136* (30*)	-	_	_	_	_	136* (30*)	_	-	_	-	-	-
3	50 (11)	118 (26)	136* (30*)	_	—	—	—	_	73 (16)	136* (30*)	—	—	—	—	—	100 (22)	136* (30*)	_	—	—	—	—
4	36 (8)	86 (19)	136* (30*)	—	_	—	—	—	55 (12)	127 (28)	136* (30*)	—	—	—	—	77 (17)	136* (30*)	—	—	—	—	-
5	—	65 (15)	127* (28*)	136* (30*)	_	—	—	—	-	100 (22)	136* (30*)	_	_	-	-	59 (13)	136* (30*)	_	-	-	-	_
6	—	59 (13)	105 (23)	136* (30*)	-	-	-	—	-	82 (18)	136* (30*)	_	_	-	-	50 (11)	118 (26)	136* (30*)	-	-	-	-
7	_	50 (11)	91 (20)	136* (30*)	-	_	_	_	-	73 (16)	127 (28)	136* (30*)	-	-	-	-	100 (22)	136* (30*)	-	-	-	-
8	—	—	77 (17)	127 (28)	136* (30*)	—	—	—	-	64 (14)	114 (25)	136* (30*)	—	—	—	-	86 (19)	136* (30*)	—	—	—	_
9	—	—	68 (15)	114 (25)	136* (30*)	—	—	—	-	55 (12)	100 (22)	136* (30*)	—	—	-	-	77 (17)	136* (30*)	-	-	-	-
10	—	—	64 (14)	100 (22)	136* (30*)	—	—	—	-	-	91 (20)	136* (30*)	—	—	—	-	68 (15)	123 (27)	136* (30*)	-	-	-
11	-	-	55 (12)	91 (20)	136* (30*)	-	-	—	-	-	82 (18)	132 (29)	136* (30*)	_	_	_	64 (14)	114 (25)	136* (30*)	_	_	-
12	—	—	—	82 (18)	136* (30*)	—	—	—	-	-	73 (16)	118 (26)	136* (30*)	—	—	-	59 (13)	105 (23)	136* (30*)	-	-	-
13	—	—	—	77 (17)	136* (30*)	—	—	—	-	-	68 (15)	109 (24)	136* (30*)	-	-	-	55 (12)	95 (21)	136* (30*)	-	-	-
14	—	—	—	73 (16)	136* (30*)	—	—	—	-	-	64 (14)	100 (22)	136* (30*)	_	-	-	_	86 (19)	136* (30*)	-	-	-
15	—	—	—	68 (15)	136* (30*)	—	—	—	-	-	59 (13)	95 (21)	136* (30*)	—	—	_	—	82 (18)	132 (29)	136* (30*)	-	-
16	—	-	—	64 (14)	136* (30*)	—	—	—	-	-	_	91 (20)	136* (30*)	_	_	-	_	77 (17)	123 (27)	136* (30*)	-	_
17	—	—	—	59 (13)	127 (28)	136* (30*)	_	—	-	-	_	82 (18)	136* (30*)	_	_	-	_	73 (16)	118 (26)	136* (30*)	-	-
18	-	-	-	55 (12)	118 (26)	136* (30*)	-	_	-	-	_	77 (17)	136* (30*)	_	_	-	_	68 (15)	109 (24)	136* (30*)	-	-
19	_	_	_	_	114 (25)	136* (30*)	_	_	_	-	_	73 (16)	136* (30*)	_	_	_	_	64 (14)	105 (23)	136* (30*)	-	_
20	_	_	_	_	109 (24)	136* (30*)	_	_	_	_	_	68 (15)	136* (30*)	_	_	_	_	59 (13)	100 (22)	136* (30*)	_	-
23	-	-	-	-	91 (20)	136* (30*)	-	_	-	-	_	64 (14)	132 (29)	136* (30*)	-	-	-	55 (12)	86 (19)	136* (30*)	-	-
25	_	_	_	_	86 (19)	136* (30*)	_	_	_	-	_	59 (13)	123 (27)	136* (30*)	_	_	_	_	77 (17)	136* (30*)	-	_
30	_	_	_	_	73 (16)	127 (28)	136* (30*)	_	_	-	_	_	100 (22)	136* (30*)	_	_	_	_	64 (14)	136* (30*)	-	-
35	_	_	_	_	59 (13)	109 (24)	136* (30*)	_	_	-	_	_	86 (19)	136* (30*)	_	_	_	_	55 (12)	123 (27)	136* (30*)	-
40	_	_	_	_	55 (12)	95 (21)	136* (30*)	_	_	_	_	_	77 (17)	136* (30*)	_	_	_	_	_	105 (23)	136* (30*)	-
45	_	_	_	_	_	86 (19)	136* (30*)	_	_	_	_	_	68 (15)	123 (27)	136* (30*)	_	_	_	_	95 (21)	136* (30*)	-
50	_	_	_	_	_	77 (17)	123 (27)	136* (30*)	_	_	_	_	59 (13)	109 (24)	136* (30*)	_	_	_	-	86 (19)	136* (30*)	-
55	_	_	_	_	_	68 (15)	114 (25)	136* (30*)	_	-	_	_	_	100 (22)	136* (30*)	_	_	_	-	77 (17)	136* (30*)	-
60	_	_	_	_	_	64 (14)	105 (23)	136* (30*)	_	-	_	_	_	91 (20)	136* (30*)	_	_	_	_	68 (15)	127 (28)	136* (30*)
65	_	_	_	_	_	59 (13)	95 (21)	136* (30*)	-	-	_	-	_	82 (18)	136* (30*)	-	-	-	-	64 (14)	118 (26)	136* (30*)
70	-	-	-	-	-	55 (12)	91 (20)	136* (30*)	-	-	—	—	—	77 (17)	127 (28)	-	_	—	-	59 (13)	109 (24)	136* (30*)

*Maximum flow obtainable from 1 notch with 152mm (6") water depth at drain.



TABLE III- TO BE USED WHEN ROOF STORM WATERRUN OFF AND OTHER SURFACE WATER RUN OFF IS BEING
CONSOLIDATED INTO ONE COMMON MAIN HORIZONTAL
STORM SEWER.

Flow capacity of vertical leaders litres per minute (gallons per minute)

Pipe Size	Maximum Capacity L.P.M. (G.P.M.)
50mm (2")	136 (30)
75mm (3")	409 (90)
100mm (4")	864 (190)
†125mm (5")	1582 (348)
150mm (6")	2550 (561)

†In some areas 125mm (5") drainage pipe may not be available.

Flow capacity of horizontal storm sewers litres per minute (gallons per minute).

D i O i	Slope	e per 305mm (1'0")		
Pipe Size	3mm (1/8")	6mm (1/4")	13mm (1/2")		
75mm (3")	163 (36)	232 (51)	327 (72)		
100mm (4")	355 (78)	505 (111)	714 (157)		
†125mm (5")	646 (142)	914 (201)	1291 (284)		
150mm (6")	1050 (231)	1487 (327)	2100 (462)		
200mm (8")	2264 (498)	3205 (705)	4528 (996)		
250mm (10")	4100 (902)	5796 (1275)	8201 (1804)		
300mm (12")	6669 (1467)	9437 (2076)	13338 (2934)		
375mm (15")	12120 (2666)	17157 (3774)	24239 (5332)		

Note: Although pipe size calculations should be based on accumulated flow rate, local by-laws should be referred to for minimum pipe size requirements and roof drain spacing.

SCUPPER AND OVERFLOW DRAINS

Roofing members and understructures, weakened by seepage and rot resulting from improper drainage and roof construction can give away under the weight of rapidly accumulated water during flash storms. Thus, it is recommended, and often required by building codes, to install scuppers and overflow drains in parapet-type roofs. Properly selected and sized scuppers and overflow drains are vital to a well-engineered drainage system to prevent excessive loading, erosion, seepage and rotting.



	SQUARE METRE ROOF							TOTAL R	OOF SLOPE					
LOCATION	(SQUARE FOOT)	LOAD FACTOR		DEAD LEVEL		5	1mm (2") RIS	E	10)2mm (4") RIS	SE	15	2mm (6") RIS	E
	NOTCH AREA RATING	KGS. (LBS.)	L.P.M. (G.P.M.) Discharge	Draindown Time Hrs.	mm (in.) Water Depth									
	232 (2,500)	4.7 (10.4)	45.5 (10)	7	51 (2)	57 (12.5)	6	63.5 (2.5)	72.5 (16)	4	81.5 (3.2)	86.5 (19)	3.2	96.5 (3.8)
Calgary,	465 (5,000)	5.9 (13)	57 (12.5)	17	63.5 (2.5)	66 (14.5)	14	73.5 (2.9)	82 (18)	9	91.5 (3.6)	97.5 (21.5)	7.5	109 (4.3)
Alberta	697 (7,500)	6.4 (14)	61.5 (13.5)	28	68.5 (2.7)	72.5 (16)	22	81.5 (3.2)	88.5 (19.5)	15	99 (3.9)	104.5 (23)	12	117 (4.6)
	929 (10,000)	6.8 (15.1)	66 (14.5)	38	73.5 (2.9)	77.5 (17)	31	86.5 (3.4)	93 (20.5)	22	104 (4.1)	109 (24)	17	122 (4.8)
	232 (2,500)	4.5 (9.9)	43 (9.5)	7	48.5 (1.9)	57 (12.5)	6	63.5 (2.5)	72.5 (16)	4	81.5 (3.2)	82 (18)	3	91.5 (3.6)
Edmonton,	465 (5,000)	5.9 (13)	57 (12.5)	17	63.5 (2.5)	68 (15)	14.5	76 (3)	84 (18.5)	9.5	94 (3.7)	97.5 (21.5)	7.5	109 (4.3)
Alberta	697 (7,500)	6.6 (14.5)	63.5 (14)	28	71 (2.8)	75 (16.5)	24	84 (3.3)	97.5 (21.5)	16	104 (4.1)	107 (23.5)	12	119.5 (4.7)
	929 (10,000)	7.1 (15.6)	68 (15)	38	76 (3.0)	79.5 (17.5)	32	89 (3.5)	100 (22)	22	112 (4.4)	113.5 (25)	18	127 (5.0)
	232 (2,500)	3.8 (8.3)	36.5 (8)	6	40.5 (1.6)	38.5 (8.5)	4	43 (1.7)	52.5 (11.5)	3	58.5 (2.3)	61.5 (13.5)	2.3	68.5 (2.7)
Penticton, British	465 (5,000)	4.0 (8.8)	38.5 (8.5)	13	43 (1.7)	41 (9)	9	45.5 (1.8)	57 (12.5)	6	63.5 (2.5)	68 (15)	5	76 (3)
Columbia	697 (7,500)	4.2 (9.3)	41 (9)	21	45.5 (1.8)	43 (9.5)	14.5	48.5 (1.9)	61.5 (13.5)	10.5	68.5 (2.7)	72.5 (16)	8	81.5 (3.2)
	929 (10,000)	4.2 (9.3)	41 (9)	27	45.5 (1.8)	45.5 (10)	20	51 (2)	63.5 (14)	14	71 (2.8)	75 (16.5)	11	84 (3.3)
	232 (2,500)	3.3 (7.3)	32 (7)	5.5	35.5 (1.4)	38.5 (8.5)	4	43 (1.7)	47.5 (10.5)	2.8	53.5 (2.1)	57 (12.5)	2	63.5 (2.5)
Vancouver, British	465 (5,000)	4.0 (8.8)	38.5 (8.5)	13	43 (1.7)	45.5 (10)	10	51 (2)	57 (12.5)	6	63.5 (2.5)	68 (15)	5	76 (3)
Columbia	697 (7,500)	4.5 (9.9)	43 (9.5)	22	48.5 (1.9)	50 (11)	17	56 (2.2)	63.5 (14)	11	71 (2.8)	75 (16.5)	8.5	84 (3.3)
	929 (10,000)	4.9 (10.9)	47.5 (10.5)	30	53.5 (2.1)	54.5 (12)	24	61 (2.4)	68 (15)	15	76 (3)	79.5 (17.5)	12	89 (3.5)
	232 (2,500)	3.3 (7.3)	32 (7)	5.5	35.5 (1.4)	38.5 (8.5)	4	43 (1.7)	43 (9.5)	2.5	48.5 (1.9)	54.5 (12)	2	61 (2.4)
Victoria, British	465 (5,000)	4.0 (8.8)	38.5 (8.5)	13	43 (1.7)	45.5 (10)	10	51 (2)	54.5 (12)	6	61 (2.4)	68 (15)	5	76 (3)
Columbia	697 (7,500)	4.5 (9.9)	43 (9.5)	22	48.5 (1.9)	50 (11)	16	56 (2.2)	59 (13)	10	66 (2.6)	75 (16.5)	8	84 (3.3)
	929 (10,000)	4.7 (10.4)	45.5 (10)	30	51 (2)	54.5 (12)	23	61 (2.4)	63.5 (14)	14	71 (2.8)	79.5 (17.5)	12	89 (3.5)
	232 (2,500)	5.9 (13)	57 (12.5)	8	63.5 (2.5)	68 (15)	7	76 (3)	82 (18)	4.5	91.5 (3.6)	92.5 (21)	3.5	106.5 (4.2)
Brandon,	465 (5,000)	7.3 (16.1)	73 (16)	20	81.5 (3.2)	84 (18.5)	17	94 (3.7)	97.5 (21.5)	11	109 (4.3)	113.5 (25)	8.5	127 (5)
Manitoba	697 (7,500)	8.3 (18.2)	79.5 (17.5)	32	89 (3.5)	93 (20.5)	27	104 (4.1)	107 (23.5)	19	119.5 (4.7)	125 (27.5)	15	139.5 (5.5)
	929 (10,000)	9.0 (19.8)	86.5 (19)	43	96.5 (3.8)	100 (22)	38	112 (4.4)	113.5 (25)	26	127 (5.0)	132 (29)	21	147.5 (5.8)
	232 (2,500)	4.7 (10.4)	45.5 (10)	7	51 (2)	57 (12.5)	6	63.5 (2.5)	75 (16.5)	4	84 (3.3)	86.5 (19)	3.2	96.5 (3.8)
Winnipeg,	465 (5,000)	5.9 (13)	57 (12.5)	17	63.5 (2.5)	68 (15)	15	76 (3)	84 (18.5)	10	94 (3.7)	100 (22)	7.5	112 (4.4)
Manitoba	697 (7,500)	6.6 (14.5)	63.5 (14)	28	71 (2.8)	75 (16.5)	24	84 (3.3)	93 (20.5)	16	104 (4.1)	107 (23.5)	12	119.5 (4.7)
	929 (10,000)	7.1 (15.6)	68 (15)	39	76 (3)	82 (18)	32	91.5 (3.6)	97.5 (21.5)	22	109 (4.3)	113.5 (25)	17	127 (5.0)
	232 (2,500)	6.4 (14)	62 (13.5)	9	68.5 (2.7)	70.5 (15.5)	7	78.5 (3.1)	79.5 (17.5)	4.5	89 (3.5)	91 (20)	3.5	101.5 (4.0)
Campbellton, New	465 (5,000)	9.0 (19.8)	86.5 (19)	22	96.5 (3.8)	91 (20)	18	101.5 (4)	102.5 (22.5)	12	115 (4.5)	113.5 (25)	9	127 (5.0)
Brunswick	697 (7,500)	10.4 (22.9)	100 (22)	35	112 (4.4)	102.5 (22.5)	28	114.5 (4.5)	118 (26)	20	132 (5.2)	132 (29)	15	147.5 (5.8)
	929 (10,000)	11.3 (25)	109 (24)	47	122 (4.8)	111.5 (24.5)	40	124.5 (4.9)	127.5 (28)	29	142 (5.6)	141 (31)	22	157.5 (6.2)



	SQUARE METRE ROOF			TOTAL ROOF SLOPE											
LOCATION	(SQUARE FOOT)	LOAD FACTOR	C	DEAD LEVEL		5	1mm (2") RIS	E	10)2mm (4") RIS	SE	15	2mm (6") RIS	ε	
	NOTCH AREA RATING	KGS. (LBS.)	L.P.M. (G.P.M.) Discharge	Draindown Time Hrs.	mm (in.) Water Depth										
	232 (2,500)	4.5 (9.9)	43 (9.5)	7	48.5 (1.9)	52.5 (11.5)	5.5	58.5 (2.3)	63.5 (14)	3.5	71 (2.8)	77.5 (17)	2.9	86.5 (3.4)	
Chatham,	465 (5,000)	5.7 (12.5)	54.5 (12)	16	61 (2.4)	63.5 (14)	13	71 (2.8)	77.5 (17)	9	86.5 (3.4)	91 (20)	7	101.5 (4.0)	
New Brunswick	697 (7,500)	6.4 (14)	61.5 (13.5)	27	68.5 (2.7)	68 (15)	22	76 (3)	84 (18.5)	14	94 (3.7)	102.5 (22.5)	12	114.5 (4.5)	
	929 (10,000)	6.6 (14.6)	63.5 (14)	37	71 (2.8)	75 (16.5)	30	84 (3.3)	91 (20)	20	101.5 (4.0)	107 (23.5)	16	119.5 (4.7)	
	232 (2,500)	4.3 (9.4)	41 (9)	7	45.5 (1.8)	54.5 (12)	6	61 (2.4)	63.5 (14)	3.5	71 (2.8)	72.5 (16)	2.7	81.5 (3.2)	
Moncton, New	465 (5,000)	5.9 (13)	57 (12.5)	17	63.5 (2.5)	68 (15)	14	76 (3)	82 (18)	9	91.5 (3.6)	93 (20.5)	7	104 (4.1)	
Brunswick	697 (7,500)	6.6 (14.6)	63.5 (14)	28	71 (2.8)	79.5 (17.5)	24	89 (3.5)	93 (20.5)	16	104 (4.1)	104.5 (23)	12	117 (4.6)	
	929 (10,000)	7.5 (16.6)	73.5 (16)	39	81.5 (3.2)	84 (18.5)	34	94 (3.7)	100 (22)	23	112 (4.4)	113.5 (25)	17	127 (5.0)	
	232 (2,500)	5.7 (12.5)	54.5 (12)	8	61 (2.4)	57 (12.5)	6	63.5 (2.5)	75 (16.5)	4	84 (3.3)	86.5 (19)	3	96.5 (3.8)	
Saint John, New	465 (5,000)	7.5 (16.6)	72.5 (16)	20	81.5 (3.2)	79.5 (17.5)	16	89 (3.5)	95.5 (21)	11	106.5 (4.2)	104.5 (23)	8	117 (4.6)	
Brunswick	697 (7,500)	8.7 (19.2)	84 (18.5)	32	94 (3.7)	93 (20.5)	27	104 (4.1)	107 (23.5)	19	119.5 (4.7)	118 (26)	13.5	132 (5.2)	
	929 (10,000)	9.7 (21.3)	93 (20.5)	44	104 (4.1)	104.5 (23)	38	117 (4.6)	113.5 (25)	27	127 (5.0)	127.5 (28)	20	142 (5.6)	
	232 (2,500)	3.5 (7.8)	34 (7.5)	5.5	38 (1.5)	45.5 (10)	5	51 (2.0)	57 (12.5)	3.5	63.5 (2.5)	68 (15)	2.5	76 (3.0)	
Gander, Newfound-	465 (5,000)	4.7 (10.4)	45.5 (10)	15	51 (2.0)	57 (12.5)	12	63.5 (2.5)	72.5 (16)	8	81.5 (3.2)	82 (18)	6.5	91.5 (3.6)	
land	697 (7,500)	5.7 (12.5)	54.5 (12)	25	61 (2.4)	63.5 (14)	21	71 (2.8)	79.5 (17.5)	13.5	89 (3.5)	93 (20.5)	11	104 (4.1)	
	929 (10,000)	6.1 (13.5)	59 (13)	35	66 (2.6)	70.5 (15.5)	29	78.5 (3.1)	84 (18.5)	19	94 (3.7)	100 (22)	15	112 (4.4)	
	232 (2,500)	3.5 (7.8)	34 (7.5)	5.5	38 (1.5)	45.5 (10)	5	51 (2.0)	59 (13)	3.5	66 (2.6)	63.5 (14)	2.5	71 (2.8)	
St. Andrews, Newfound-	465 (5,000)	5.2 (11.4)	47.5 (10.5)	15	53.5 (2.1)	59 (13)	13	66 (2.6)	72.5 (16)	8	81.5 (3.2)	79.5 (17.5)	6	89 (3.5)	
land	697 (7,500)	5.9 (13)	57 (12.5)	26	63.5 (2.5)	66 (14.5)	21	73.5 (2.9)	82 (18)	14	91.5 (3.6)	88.5 (19.5)	10	99 (3.9)	
	929 (10,000)	6.6 (14.6)	63.5 (14)	36	71 (2.8)	72.5 (16)	30	81.5 (3.2)	86.5 (19)	20	96.5 (3.8)	95.5 (21)	14.5	106.5 (4.2)	
	232 (2,500)	5.9 (13)	57 (12.5)	8	63.5 (2.6)	68 (15)	7	76 (3.0)	77.5 (17)	4.5	86.5 (3.4)	86.5 (19)	3.2	96.5 (3.8)	
St. John's, Newfound-	465 (5,000)	8.5 (18.7)	82 (18)	21	91.5 (3.6)	91 (20)	18	101 (4.0)	100 (22)	11	112 (4.4)	113.5 (25)	9	127 (5.0)	
land	697 (7,500)	10.6 (23.4)	102.5 (22.5)	34	114.5 (4.5)	109 (24)	29	122 (4.8)	122.5 (27)	21	137 (5.4)	132 (29)	15	147.5 (5.8)	
	929 (10,000)	11.8 (26)	113.5 (25)	48	127 (5.0)	129.5 (28.5)	43	145 (5.7)	143 (31.5)	33	160 (6.3)	150 (33)	24	167.5 (6.6)	
	232 (2,500)	4.9 (10.9)	47.5 (10.5)	7.5	53.5 (2.1)	61.5 (13.5)	6.5	68.5 (2.7)	75 (16.5)	4	84 (3.3)	84 (18.5)	3	94 (3.7)	
Torbay, Newfound-	465 (5,000)	6.4 (14)	61.5 (13.5)	18	68.5 (2.7)	75 (16.5)	15.5	84 (3.3)	88.5 (19.5)	10	99 (3.9)	102.5 (22.5)	8	114.5 (4.5)	
land	697 (7,500)	7.3 (16.1)	70.5 (15.5)	29	78.5 (3.1)	84 (18.5)	25	94 (3.7)	100 (22)	17.5	112 (4.4)	113.5 (25)	13	127 (5)	
	929 (10,000)	8.0 (17.7)	77.5 (17)	40	86.5 (3.4)	88.5 (19.5)	34	99 (3.9)	107 (23.5)	24	119.5 (4.7)	122.5 (27)	19	137 (5.4)	
	232 (2,500)	5.9 (13)	57 (12.5)	8	63.5 (2.5)	68 (15)	7	76 (3.0)	77.5 (17)	4.5	86.5 (3.4)	86.5 (19)	3.2	96.5 (3.8)	
Halifax,	465 (5,000)	8.5 (18.7)	82 (18)	21	91.5 (3.6)	91 (20)	18	101.5 (4.0)	100 (22)	11	112 (4.4)	113.5 (25)	9	127 (5.0)	
Nova Scotia	697 (7,500)	10.6 (23.4)	102.5 (22.5)	34	114.5 (4.5)	109 (24)	29	122 (4.8)	122.5 (27)	21	137 (5.4)	132 (29)	15	147.5 (5.8)	
	929 (10,000)	11.8 (26)	113.5 (25)	48	127 (5.0)	129.5 (28.5)	43	145 (5.7)	143 (31.5)	33	160 (6.3)	150 (33)	24	167.5 (6.6)	



	SQUARE METRE	DOOF	TOTAL ROOF SLOPE												
LOCATION	(SQUARE FOOT)	ROOF LOAD FACTOR	C	DEAD LEVEL		5	1mm (2") RIS	E	10	02mm (4") RIS	SE .	15	2mm (6") RIS	E	
	NOTCH AREA RATING	KGS. (LBS.)	L.P.M. (G.P.M.) Discharge	Draindown Time Hrs.	mm (in.) Water Depth										
	232 (2,500)	4.3 (9.4)	41 (9)	6.5	45.5 (1.8)	45.5 (10)	5	51 (2.0)	57 (12.5)	3.5	6.5 (2.5)	68 (15)	2.5	76 (3)	
Sydney,	465 (5,000)	5.7 (12.5)	54.5 (12)	16	61 (2.4)	59 (13)	13	66 (2.6)	75 (16.5)	8	84 (3.3)	84 (18.5)	6.5	94 (3.7)	
Nova Scotia	697 (7,500)	6.4 (14)	61.5 (13.5)	28	68.5 (2.7)	68 (15)	22	76 (3)	84 (18.5)	14	94 (3.7)	97.5 (21.5)	11	109 (4.3)	
	929 (10,000)	7.1 (15.6)	68 (15)	38	76 (3)	75 (16.5)	30	84 (3.3)	91 (20)	20	101.5 (4)	104.5 (23)	16	117 (4.6)	
	232 (2,500)	6.4 (14)	61.5 (13.5)	9	68.5 (2.7)	70.5 (15.5)	7.5	78.5 (3.1)	82 (18)	4.5	91.5 (3.6)	91 (20)	3.5	101.5 (4)	
Yarmouth,	465 (5,000)	8.3 (18.2)	79.5 (17.5)	21	89 (3.5)	88.5 (19.5)	18	99 (3.9)	104.5 (23)	12	117 (4.6)	116 (25.5)	9	129.5 (5.1)	
Nova Scotia	697 (7,500)	9.4 (20.8)	91 (20)	34	101.5 (4)	102.5 (22.5)	29	114.5 (4.5)	118 (26)	21	132 (5.2)	132 (29)	15	147.5 (5.8)	
	929 (10,000)	10.4 (22.9)	100 (22)	45	112 (4.4)	109 (24)	41	122 (4.8)	129.5 (28.5)	29	145 (5.7)	141 (31)	22	157.5 (6.2)	
	232 (2,500)	4.9 (10.9)	47.5 (10.5)	7.5	53.5 (2.1)	61.5 (13.5)	6.5	68.5 (2.7)	75 (16.5)	4	84 (3.3)	88.5 (19.5)	3.5	91.5 (3.6)	
Thunder Bay,	465 (5,000)	6.1 (13.5)	59 (13)	18	66 (2.6)	72.5 (16)	15	81.5 (3.2)	86.5 (19)	9.5	96.5 (3.8)	102.5 (22.5)	7.5	114.5 (4.5)	
Ontario	697 (7,500)	6.6 (14.6)	63.5 (14)	28	71 (2.8)	77.5 (17)	24	86.5 (3.4)	93 (20.5)	16	104 (4.1)	109 (24)	13	122 (4.8)	
	929 (10,000)	7.1 (15.6)	68 (15)	38	76 (3)	84 (18.5)	33	94 (3.7)	97.5 (21.5)	22	109 (4.3)	116 (25.5)	18	129.5 (5.1)	
	232 (2,500)	5.7 (12.5)	54.5 (12)	8	61 (2.4)	63.5 (14)	7	71 (2.8)	86.5 (19)	5	96.5 (3.8)	100 (22)	3.7	112 (4.4)	
Guelph,	465 (5,000)	6.6 (14.6)	63.5 (14)	19	71 (2.8)	75 (16.5)	15.5	84 (3.3)	97.5 (21.5)	11	109 (4.3)	116 (25.5)	9	129.5 (5.1)	
Ontario	697 (7,500)	7.3 (16.1)	70.5 (15.5)	29	78.5 (3.1)	82 (18)	25	91.5 (3.6)	104.5 (23)	18	117 (4.6)	125 (27.5)	14	139.5 (5.5)	
	929 (10,000)	8.0 (17.7)	77.5 (17)	40	86.5 (3.4)	84 (18.5)	34	94 (3.7)	109 (24)	26	122 (4.8)	132 (29)	20	147.5 (5.8)	
	232 (2,500)	5.9 (13)	57 (12.5)	8.5	63.5 (2.5)	72.5 (16)	7.5	81.5 (3.2)	93 (20.5)	5	104 (4.1)	109 (24)	4	122 (4.8)	
Hamilton,	465 (5,000)	6.6 (14.6)	63.5 (14)	19	71 (2.8)	79.5 (17.5)	16	89 (3.5)	104.5 (23)	12	117 (4.6)	122.5 (27)	9	137 (5.4)	
Ontario	697 (7,500)	6.8 (15.1)	66 (14.5)	28	73.5 (2.9)	84 (18.5)	26	94 (3.7)	111.5 (24.5)	20	124.5 (4.9)	127.5 (28)	15	142 (5.6)	
	929 (10,000)	7.1 (15.6)	68 (15)	39	76 (3)	86.5 (19)	34	96.5 (3.8)	116 (25.5)	27	129.5 (5.1)	134 (29.5)	21	150 (5.9)	
	232 (2,500)	6.4 (14)	61.5 (13.5)	9	68.5 (2.7)	77.5 (17)	8	86.5 (3.4)	91 (20)	5	101.5 (4)	109 (24)	4	122 (4.8)	
Kingston,	465 (5,000)	7.5 (16.6)	72.5 (16)	20	81.5 (3.2)	86.5 (19)	18	96.5 (3.8)	104.5 (23)	12	117 (4.6)	122.5 (27)	9.5	137 (5.4)	
Ontario	697 (7,500)	8.5 (18.7)	82 (18)	31	91.5 (3.6)	93 (20.5)	28	104 (4.1)	111.5 (24.5)	20	124.5 (4.9)	132 (29)	15	147.5 (5.8)	
	929 (10,000)	8.7 (19.2)	86.5 (19)	42	96.5 (3.8)	97.5 (21.5)	38	109 (4.3)	116 (25.5)	27	129.5 (5.1)	68 (15)	21	152.5 (6)	
	232 (2,500)	6.1 (13.5)	59 (13)	8.5	66 (2.6)	72.5 (16)	7.5	81.5 (3.2)	88.5 (19.5)	5	99 (3.9)	107 (23.5)	4	119.5 (4.7)	
London,	465 (5,000)	7.1 (15.6)	68 (15)	20	76 (3)	84 (18.5)	17	94 (3.7)	102.5 (22.5)	12	114.5 (4.5)	122.5 (27)	9.5	137 (5.4)	
Ontario	697 (7,500)	8.0 (17.7)	77.5 (17)	30	86.5 (3.4)	88.5 (19.5)	27	99 (3.9)	109 (24)	19	122 (4.8)	129.5 (28.5)	15	145 (5.7)	
	929 (10,000)	8.5 (18.7)	82 (18)	41	91.5 (3.6)	91 (20)	36	101.5 (4)	113.5 (25)	27	127 (5)	134 (29.5)	21	150 (5.9)	
	232 (2,500)	5.7 (12.5)	54.5 (12)	8	61 (2.4)	68 (15)	7	76 (3)	86.5 (19)	5	96.5 (3.8)	100 (22)	3.8	112 (4.4)	
North Bay,	465 (5,000)	6.6 (14.6)	63.5 (14)	19	71 (2.8)	79.5 (17.5)	16	89 (3.5)	97.5 (21.5)	11	109 (4.3)	113.5 (25)	9	127 (5)	
Ontario	697 (7,500)	7.5 (16.6)	72.5 (16)	30	81.5 (3.2)	86.5 (19)	26	96.5 (3.8)	107 (23.5)	19	119.5 (4.7)	122.5 (27)	14	137 (5.4)	
	929 (10,000)	8.3 (18.2)	77.5 (17)	40	86.5 (3.4)	93 (20.5)	36	104 (4.1)	111.5 (24.5)	26	124.5 (4.9)	127.5 (28)	20	142 (5.6)	



	SQUARE METRE		TOTAL ROOF SLOPE											
LOCATION	(SQUARE FOOT)	ROOF LOAD FACTOR	[DEAD LEVEL	-	5	1mm (2") RIS	E	10)2mm (4") RIS	SE	15	2mm (6") RIS	ε
	NOTCH AREA RATING	KGS. (LBS.)	L.P.M. (G.P.M.) Discharge	Draindown Time Hrs.	mm (in.) Water Depth									
	232 (2,500)	4.7 (10.4)	45.5 (10)	7	51 (2)	59 (13)	6.5	66 (2.6)	77.5 (17)	4.5	86.5 (3.4)	86.5 (19)	3.2	96.5 (3.8)
Ottawa,	465 (5,000)	5.9 (13)	57 (12.5)	17	63.5 (2.5)	68 (15)	14	76 (3)	86.5 (19)	10	96.5 (3.8)	100 (22)	7.5	112 (4.4)
Ontario	697 (7,500)	6.4 (14)	61.5 (13.5)	27	68.5 (2.7)	75 (16.5)	23	84 (3.3)	93 (20.5)	16	104 (4.1)	107 (23.5)	12	119.5 (4.7)
	929 (10,000)	6.6 (14.6)	63.5 (14)	36	71 (2.8)	79.5 (17.5)	32	89 (3.5)	97.5 (21.5)	22	109 (4.3)	113.5 (25)	18	127 (5)
	232 (2,500)	5.7 (12.5)	54.5 (12)	8	61 (2.4)	68 (15)	7	76 (3.0)	86.5 (19)	5	96.5 (3.8)	104.5 (23)	4	117 (4.6)
St. Thomas,	465 (5,000)	6.6 (14.6)	63.5 (14)	19	71 (2.8)	77.5 (17)	16	86.5 (3.4)	97.5 (21.5)	11	109 (4.3)	118 (26)	9	132 (5.2)
Ontario	697 (7,500)	7.1 (16.6)	68 (15)	29	76 (3.0)	82 (18)	26	91.5 (3.6)	102.5 (22.5)	18	114.5 (4.5)	125 (27.5)	15	139.5 (5.5)
	929 (10,000)	7.5 (16.6)	72.5 (16)	40	81.5 (3.2)	86.5 (19)	34	96.5 (3.8)	107 (23.5)	24	119.5 (4.7)	132 (29)	20	147.5 (5.8)
	232 (2,500)	4.3 (9.4)	41 (9)	7	45.5 (1.8)	57 (12.5)	6	63.5 (2.5)	72.5 (16)	4	81.5 (3.2)	86.5 (19)	3.3	96.5 (3.8)
Timmins,	465 (5,000)	5.7 (12.5)	54.5 (12)	16	61 (2.4)	63.5 (14)	14	71 (2.8)	82 (18)	9	91.5 (3.6)	97.5 (21.5)	7.5	109 (4.3)
Ontario	697 (7,500)	6.4 (14)	61.5 (13.5)	27	68.5 (2.7)	70.5 (15.5)	22	78.5 (3.1)	86.5 (19)	15	96.5 (3.8)	104.5 (23)	12	117 (4.6)
	929 (10,000)	6.6 (14.6)	63.5 (14)	36	71 (2.8)	72.5 (16)	30	81.5 (3.2)	91 (20)	21	101.5 (4.0)	109 (24)	17	122 (4.8)
	232 (2,500)	5.7 (12.5)	54.5 (12)	8	61 (2.4)	66 (14.5)	7	73.5 (2.9)	82 (18)	4.5	91.5 (3.6)	97.5 (21.5)	3.5	109 (4.3)
Toronto,	465 (5,000)	6.8 (15.1)	66 (14.5)	19	73.5 (2.9)	77.5 (17)	16	86.5 (3.4)	93 (20.5)	11	104 (4.1)	111.5 (24.5)	9	124.5 (4.9)
Ontario	697 (7,500)	8.0 (17.7)	77.5 (17)	30	86.5 (3.4)	84 (18.5)	26	94 (3.7)	100 (22)	18	112 (4.4)	120.5 (26.5)	14	134.5 (5.3)
	929 (10,000)	8.7 (19.2)	82 (18)	42	91.5 (3.6)	86.5 (19)	34	96.5 (3.8)	104.5 (23)	24	117 (4.6)	127.5 (28)	20	142 (5.6)
	232 (2,500)	6.1 (13.5)	59 (13)	8.5	66 (2.6)	70.5 (15.5)	7.5	78.5 (3.1)	84 (18.5)	4.5	94 (3.7)	107 (23.5)	4	119.5 (4.7)
Windsor,	465 (5,000)	7.1 (15.6)	68 (15)	20	76 (3.0)	79.5 (17.5)	16	89 (3.5)	97.5 (21.5)	11	109 (4.3)	118 (26)	9	132 (5.2)
Ontario	697 (7,500)	8.0 (17.7)	77.5 (17)	30	86.5 (3.4)	86.5 (19)	26	96.5 (3.8)	107 (23.5)	18	119.5 (4.7)	125 (27.5)	15	139.5 (5.5)
	929 (10,000)	8.7 (19.2)	82 (18)	42	91.5 (3.6)	91 (20)	36	101.5 (4.0)	113.5 (25)	26	127 (5.0)	129.5 (28.5)	20	145 (5.7)
	232 (2,500)	4.9 (10.9)	47.5 (10.5)	7.5	53.5 (2.1)	57 (12.5)	6	63.5 (2.5)	68 (15)	3.8	76 (3.0)	79.5 (17.5)	3	89 (3.5)
Charlottetown, Prince	465 (5,000)	6.6 (14.6)	63.5 (14)	19	71 (2.8)	75 (16.5)	15.5	84 (3.3)	88.5 (19.5)	10	99 (3.9)	100 (22)	7.5	112 (4.4)
Edward Island	697 (7,500)	7.8 (17.2)	75 (16.5)	31	84 (3.3)	86.5 (19)	26	96.5 (3.8)	102.5 (22.5)	18	114.5 (4.5)	113.5 (25)	13	127 (5.0)
	929 (10,000)	8.7 (19.2)	84 (18.5)	42	94 (3.7)	97.5 (21.5)	37	106.5 (4.2)	111.5 (24.5)	26	124.5 (4.9)	125 (27.5)	20	139.5 (5.5)
	232 (2,500)	5.2 (11.4)	50 (11)	7.5	56 (2.2)	61.5 (13.5)	7	68.5 (2.7)	79.5 (17.5)	4.5	89 (3.5)	97.5 (21.5)	3.5	109 (4.36)
Montreal,	465 (5,000)	5.9 (13)	57 (12.5)	17	63.5 (2.5)	70.5 (15.5)	15	78.5 (3.1)	88.5 (19.5)	10	99 (3.9)	109 (24)	8	122 (4.8)
Quebec	697 (7,500)	6.1 (13.5)	59 (13)	27	66 (2.6)	72.5 (16)	23	81.5 (3.2)	93 (20.5)	16	104 (4.1)	113.5 (25)	13	127 (5.0)
	929 (10,000)	6.4 (14)	61.5 (13.5)	36	68.5 (2.7)	77.5 (17)	31	86.5 (3.4)	95.5 (21)	22	106.5 (4.2)	120.5 (26.5)	19	134.5 (5.3)
	232 (2,500)	5.4 (12)	52.5 (11.5)	8	58.5 (2.3)	63.5 (14)	7	71 (2.8)	79.5 (17.5)	4.5	89 (3.5)	97.5 (21.5)	3.5	109 (4.3)
Quebec City,	465 (5,000)	6.4 (14)	61.5 (13.5)	18	68.5 (2.7)	70.5 (15.5)	15	78.5 (3.1)	84 (18.5)	10	94 (3.7)	104.5 (23)	8	117 (4.6)
Quebec	697 (7,500)	6.6 (14.6)	63.5 (14)	28	71 (2.8)	72.5 (16)	23	81.5 (3.2)	86.5 (19)	15	96.5 (3.8)	107 (23.5)	12	119.5 (4.7)
	929 (10,000)	7.1 (15.6)	68 (15)	37	76 (3.0)	77.5 (17)	31	86.5 (3.4)	88.5 (19.5)	20	99 (3.9)	109 (24)	17	122 (4.8)



	SQUARE METRE			TOTAL ROOF SLOPE												
LOCATION	(SQUARE LOAD FOOT) FACTOR		DEAD LEVEL			5	51mm (2") RISE			2mm (4") RIS	6E	152mm (6") RISE				
	NOTCH AREA RATING	KGS. (LBS.)	L.P.M. (G.P.M.) Discharge	Draindown Time Hrs.	mm (in.) Water Depth											
	232 (2,500)	4.5 (9.9)	43 (9.5)	7	48.5 (1.9)	54.5 (12)	6	61 (2.4)	72.5 (16)	4	81.5 (3.2)	79.5 (17.5)	3	89 (3.5)		
Regina,	465 (5,000)	6.4 (14)	61.5 (13.5)	18	68.5 (2.7)	68 (15)	14	76 (3.0)	86.5 (19)	10	96.5 (3.8)	97.5 (21.5)	7.5	109 (4.3)		
Saskatchewan	697 (7,500)	7.3 (16.1)	70.5 (15.5)	29	78.5 (3.1)	77.5 (17)	24	86.5 (3.4)	100 (22)	17	112 (4.4)	109 (24)	12	122 (4.8)		
	929 (10,000)	8.3 (18.2)	79.5 (17.5)	40	89 (3.5)	82 (18)	32	91.5 (3.6)	104.5 (23)	24	117 (4.6)	118 (26)	18	132 (5.2)		
	232 (2,500)	4.0 (8.8)	38.5 (8.5)	6	43 (1.7)	57 (12.5)	6	63.5 (2.5)	66 (14.5)	3.8	73.5 (2.9)	77.5 (17)	2.8	86.5 (3.4)		
Saskatoon,	465 (5,000)	5.7 (12.5)	54.5 (12)	16	61 (2.4)	68 (15)	14.5	76 (3.0)	82 (18)	9	91.5 (3.6)	95.5 (21)	7	106.5 (4.2)		
Saskatchewan	697 (7,500)	6.6 (14.6)	63.5 (14)	28	71 (2.8)	75 (16.5)	24	84 (3.3)	91 (20)	16	101.5 (4.0)	104.5 (23)	12	117 (4.6)		
	929 (10,000)	7.1 (15.6)	68 (15)	38	76 (3.0)	82 (18)	32	91.5 (3.6)	97.5 (21.5)	22	109 (4.3)	113.5 (25)	18	127 (5.0)		





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